

ABSTRACT

It is possible to obtain a disk substrate in which an edge of a center hole is free of flash. The disk
5 substrate (23) in which the center hole (24) is provided with a straight portion (24a) and a tapered portion (24b), and an edge on the side of a signal transfer surface (22) of the tapered portion (24b) is provided with an R surface or C surface (24c), a mold apparatus optimum for
10 molding the disk substrate (23), and a disk taking-out apparatus.